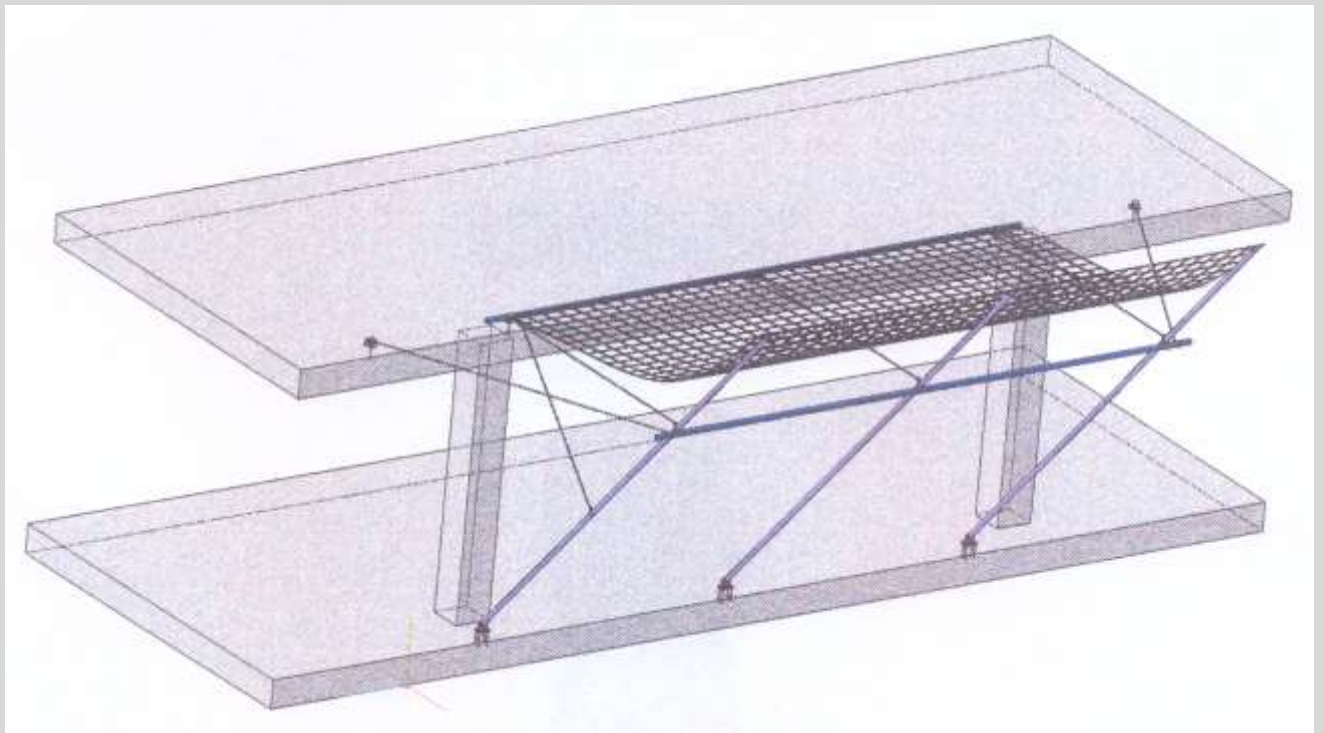


Safety Net System



Safety net system (SNS) is designed to catch construction debris, tools and other materials fallen from heights. As well it protects people working right under a SNS from falling objects.

SNS is a metal structure consisting of a bracket (column), two welded supports, a safety net, a set of ropes, safety carabiners, anchor bolts and bent anchor bolts.

SNS can stand a load of up to 100 kg fallen from a 6 m height.

A load-carrying part of a safety net consists of two supports and a bracket. The bracket length depends on a distance between beams.

SNS specifications:

- safety range is 4.4 m wide;
- carrying part weight is up to 50 kg;
- allowable distance between brackets is 2.7 m.

SNS is a metal structure consisting of a bracket (column), two welded supports, a safety net, a set of ropes, safety carabiners, anchor bolts and bent anchor bolts.

Analysis of the impact force of an object fallen onto a net from a 6 m height

The impact force of an object fallen onto a net can be calculated by the following formula, without going into detail on air resistance and surface resistance. Let's simplify the calculation.

$F = mgh$ is the force of an object fallen onto an obstacle, i.e. impact force, where m is the body mass (kg); g is the acceleration of gravity = $9.8 \text{ (m/s}^2\text{)}$; h is the height an object is dropped from (m):

$$F = 100 \times 9.8 \times 6 = 5,880 \text{ (N)} = 600 \text{ kg.}$$

Assume the area $S \text{ (m}^2\text{)}$ of contact of a fallen object with a net is $2.00 \text{ sq m (m}^2\text{)}$. Then the pressure (P) on 1 m^2 of a net is $P = F/S = 600 \text{ kg} : 2.00 \text{ m}^2 = 300 \text{ kg/m}^2$.

Analysis of a safety net system (SNS) in SCAD

The software package SCAD is designed for strength analysis of building structures.

The program itself is a group of software programs. The basic module SCAD is used for analysis of building structures strength. Besides, the package includes some satellite programs tailored for particular tasks. For example, the Crystal satellite program contains a steel structures database, it is used for analysis of bolted, frictional and welded joints, as well as for design of trusses, beams, columns, and plate structures.

Let's create a design diagram

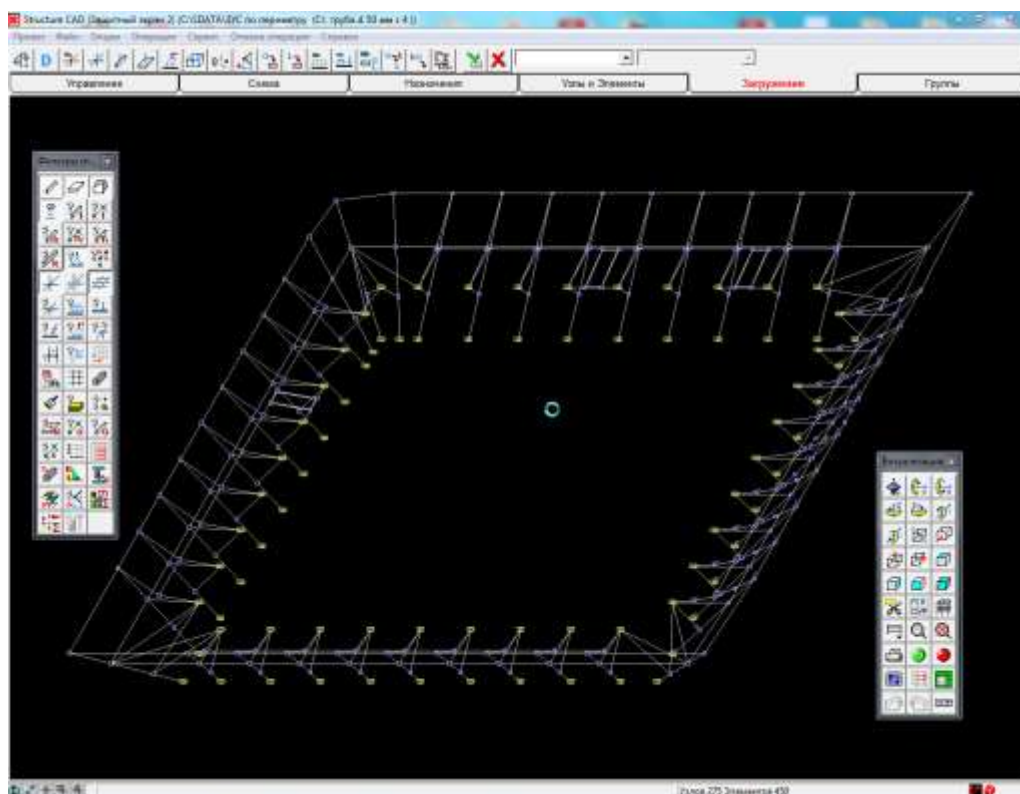
The measurement units for building structures are as follows:

Linear dimensions – m (meters)

Section dimensions – cm (centimeters)

Forces – t (tons)

Name – enter the project name: "SNS around the perimeter"

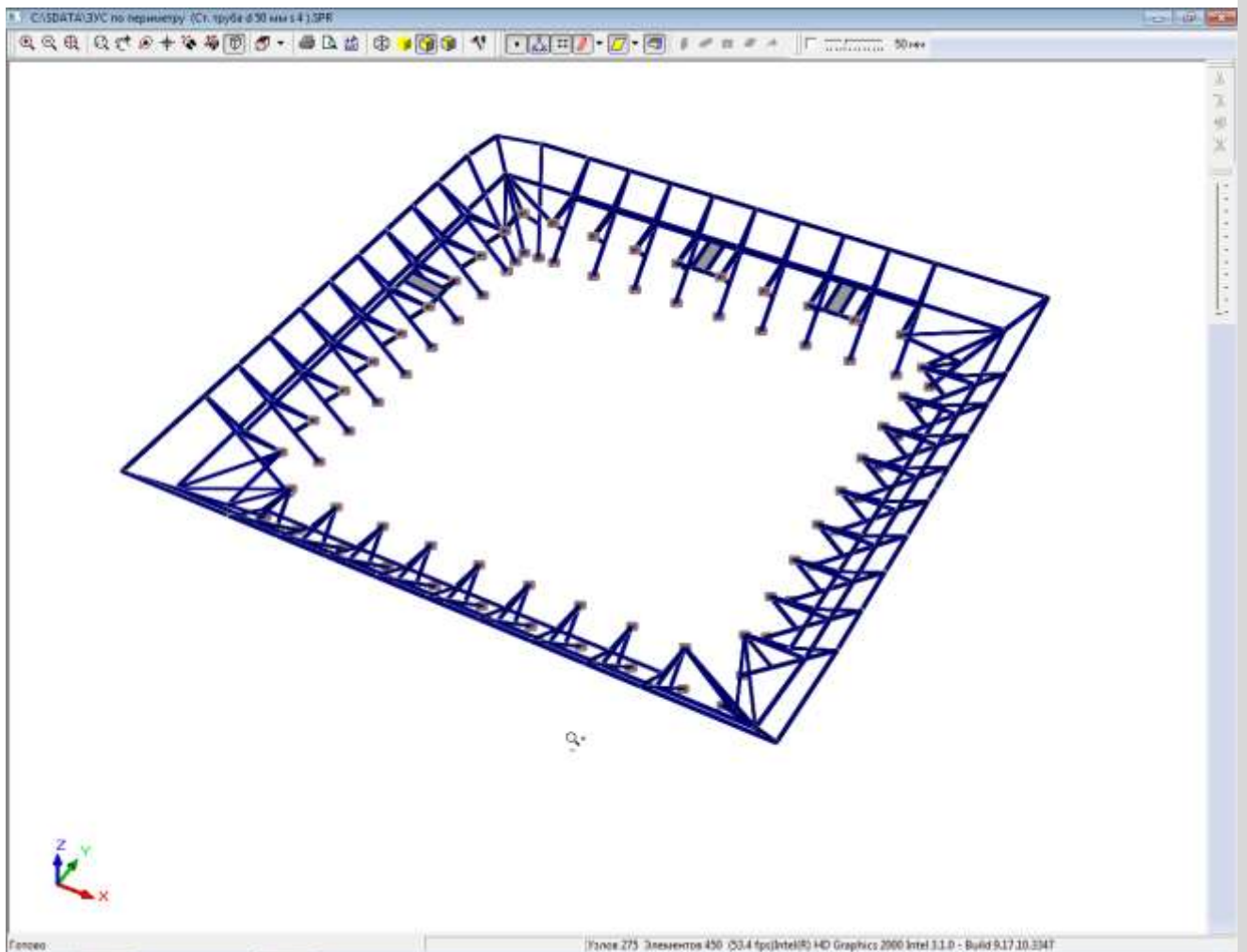


Safety net system (SNS) design diagram

Note that we segment the rope-like bars. Kinematic pairs will be installed at the segment borders. This technique will make them more flexible.

Columns will be made of a steel pipe (St47 steel) with outside diameter $D = 50$ mm and wall thickness $s = 4$ mm; horizontal pipe with diameter $D = 50$ mm and wall thickness $s = 5$ mm will be made of Al 6063 T5 aluminum alloy.

In order to make sure that all the profiles are set and to have a look at a design diagram, you can click the “Presentation Graphics” button and see a 3-dimensional model.



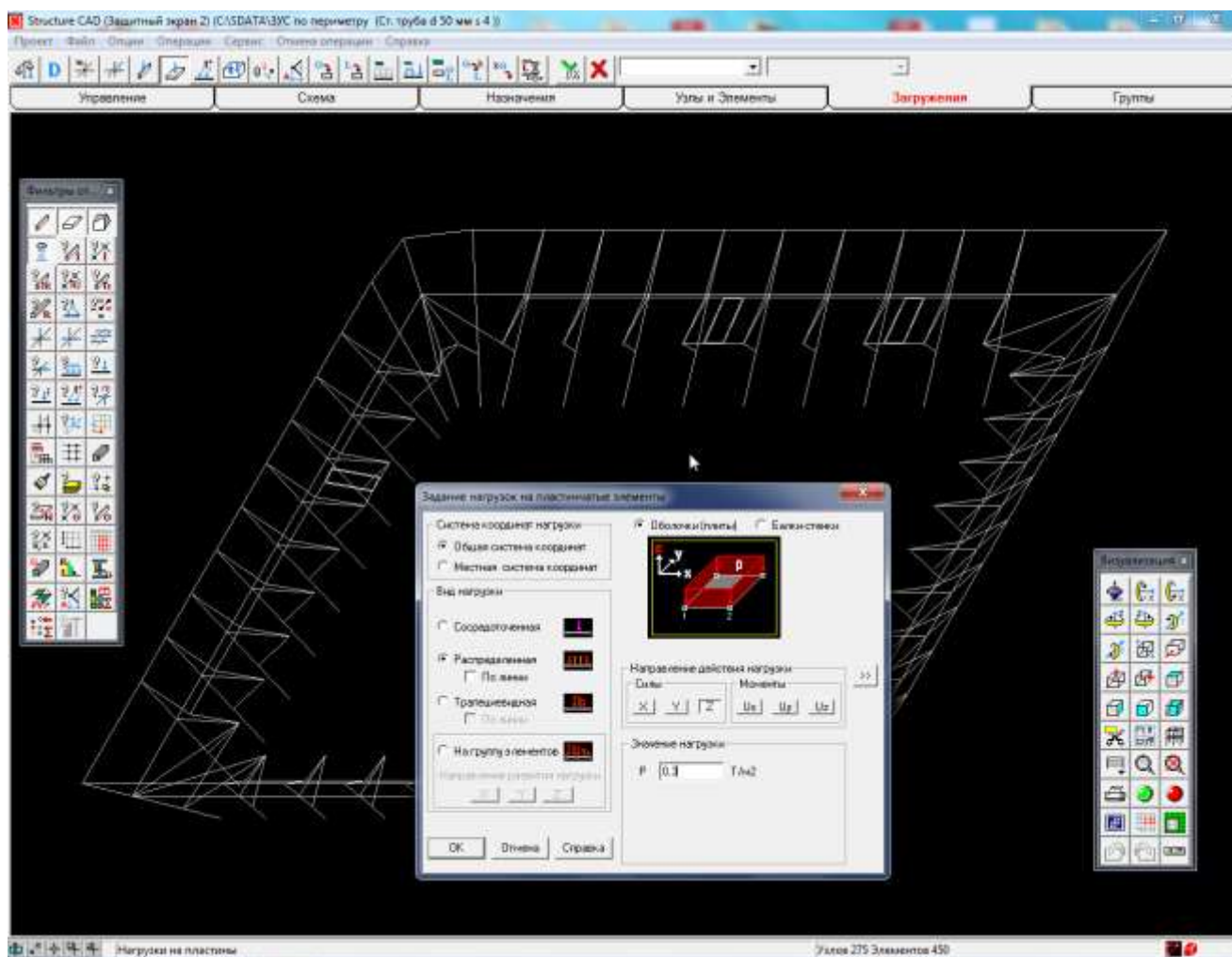
SNS 3D model presentation

Let's specify the loads

Let's specify the safety net system (SNS) loads

All the loads are specified independently of each other, therefore we are going to specify them separately.

Thus: "Load #1" is **0.3** t/m²; "Load #2" is **0.245** t/m²; "Load #3" is **0.15** t/m²; "Load #4" is "dead weight" of a structure.



Load type and value selection tab.

"Load #1" = **0.3** t/m² is equal to the pressure of a 100 kg object fallen onto the net from 6.0 m height;

"Load #2" = **0.245** t/m² is equal to 82 kg;

"Load #3" = **0.15** t/m² is equal to 50 kg.

Loads at the point of application are displayed as follows:

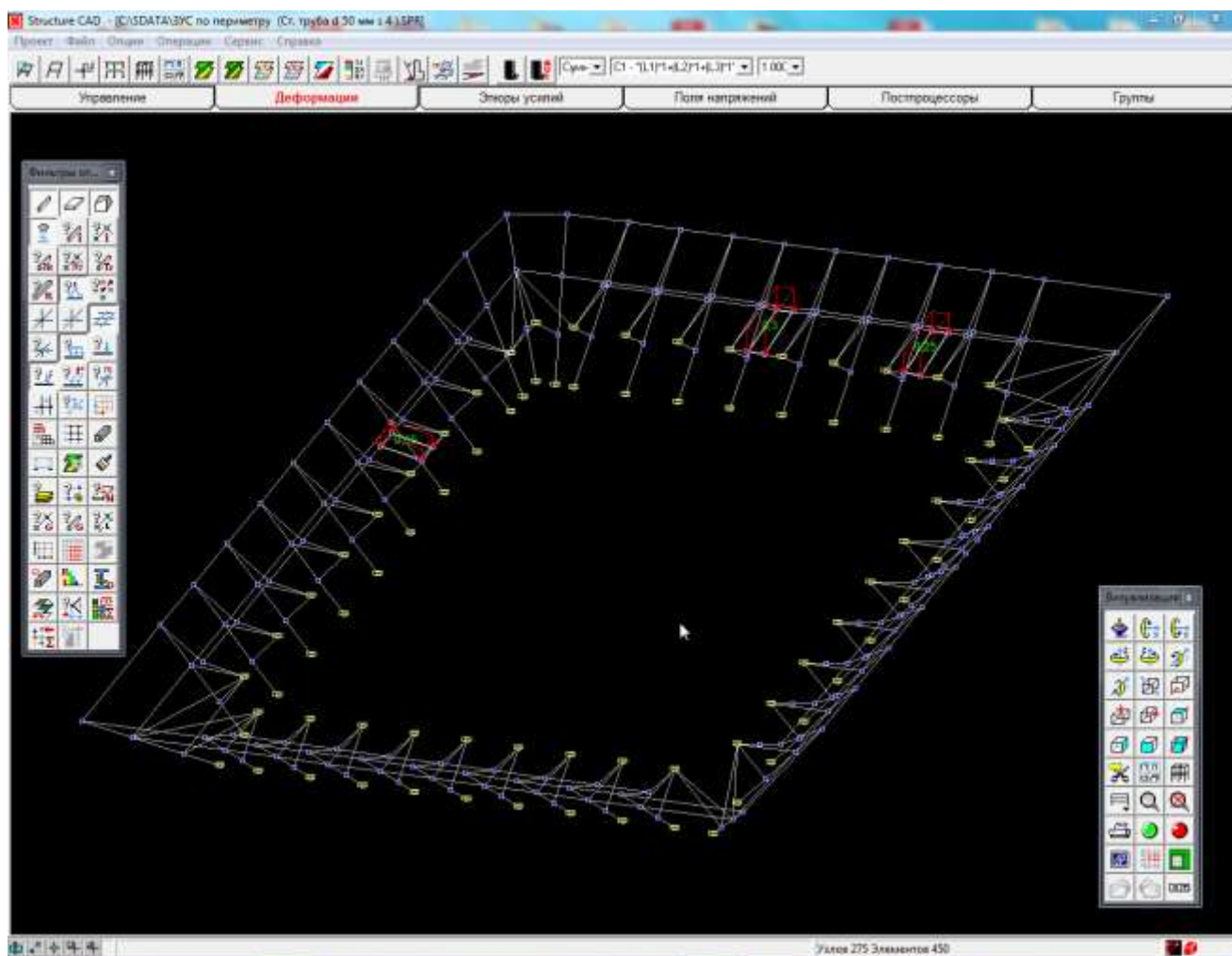
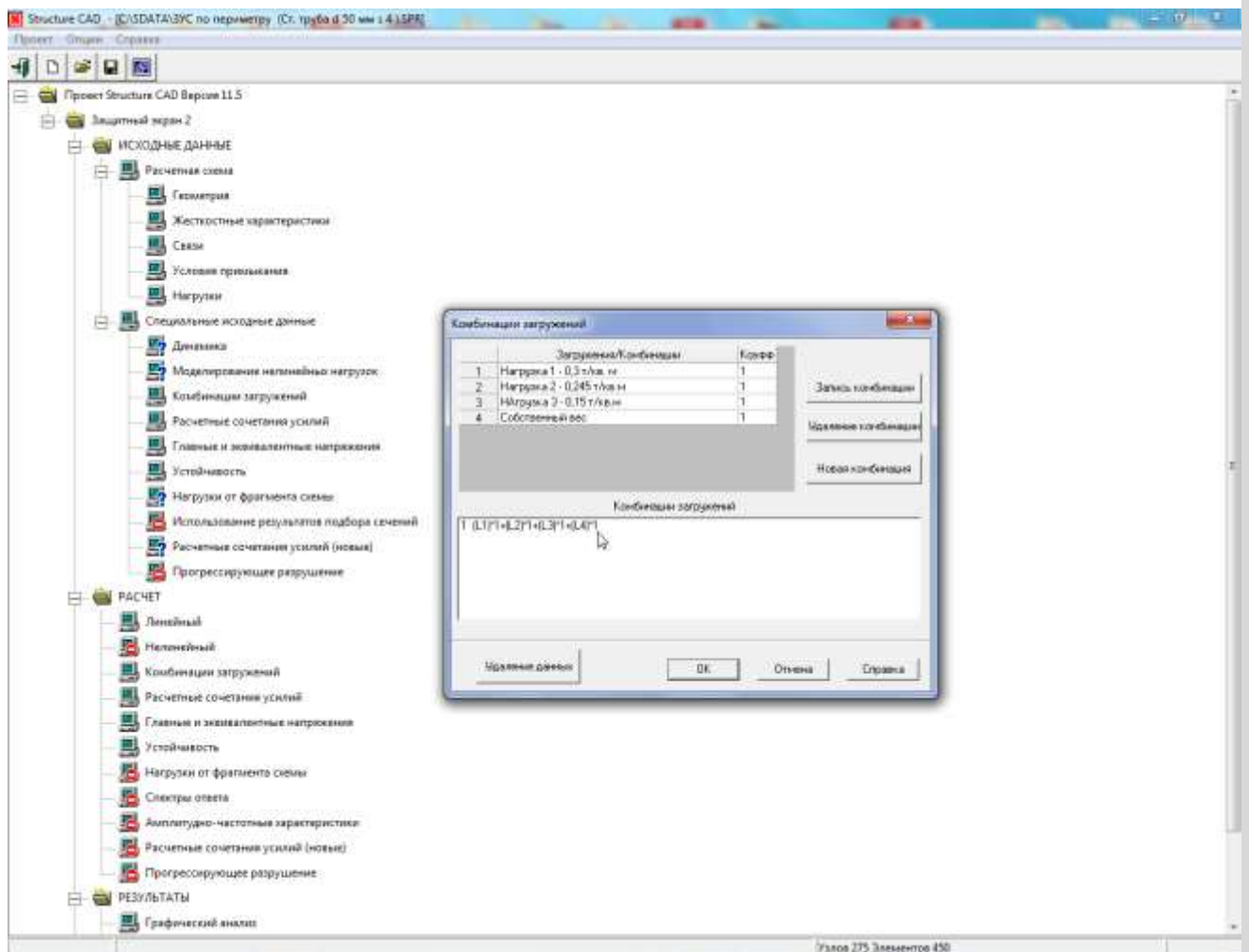


Diagram in the SCAD tab displaying the loads application points and values

Load #1 = 0.3 t/m^2 is specified by the PRD criterion. The rest of the loads: load #2 = 0.245 t/m^2 and load #3 = 0.15 t/m^2 are selected for visual display of the way a load value decrease affects (decreasingly) stress values in the elements

Let's specify the loading combinations

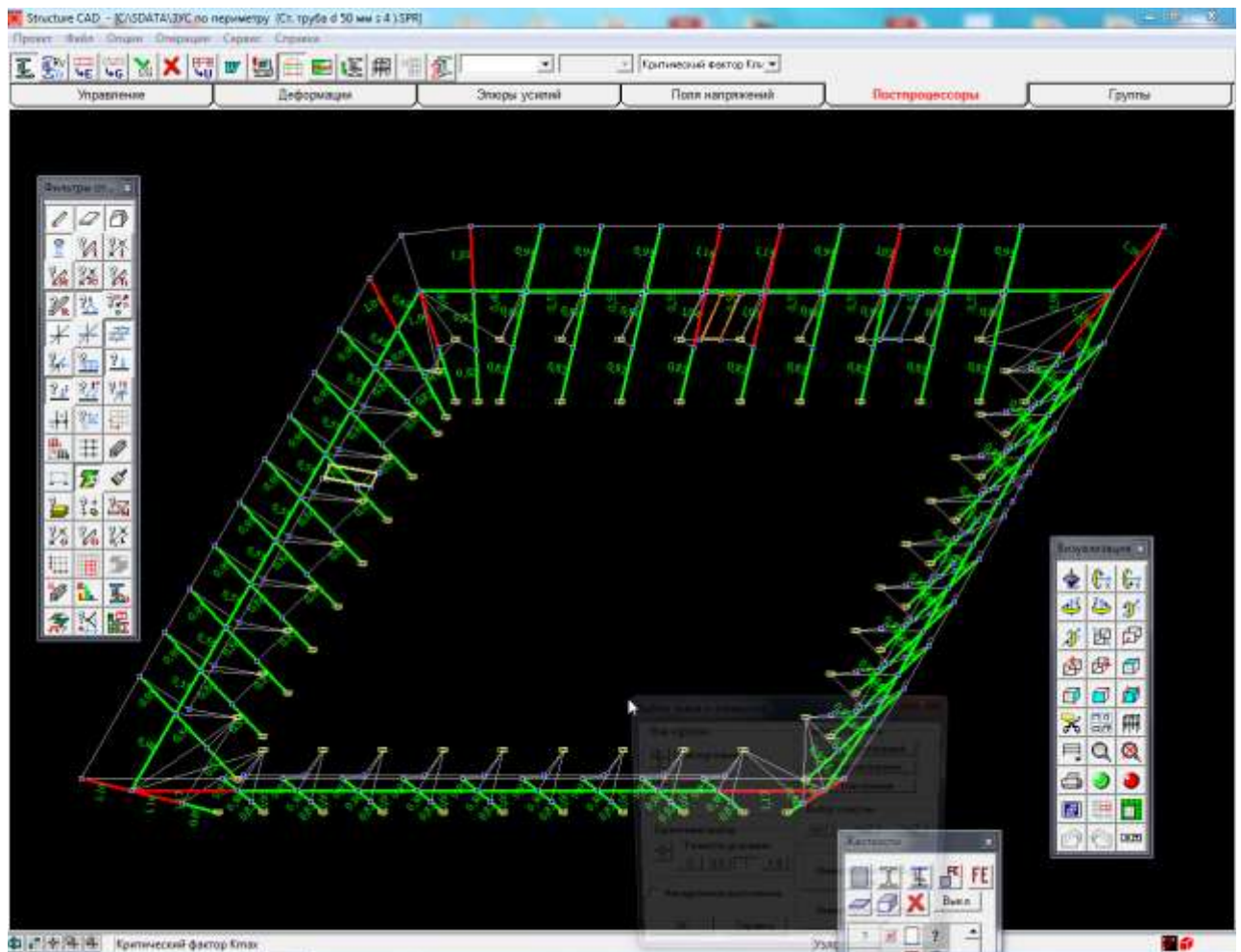
We assume that the SNS structure is subject to all the four loads 1-4, therefore the combination is recorded as follows: $(L1)*1 + (L2)*1 + (L3)*1 + (L4)*1$, where (L1) corresponds to 0.3 t/m², (L2) corresponds to 0.245 t/m², (L3) corresponds to 0.15 t/m², and (L4) is the structural dead weight. "1" is load scale factor.



SCAD tab for setting load combinations

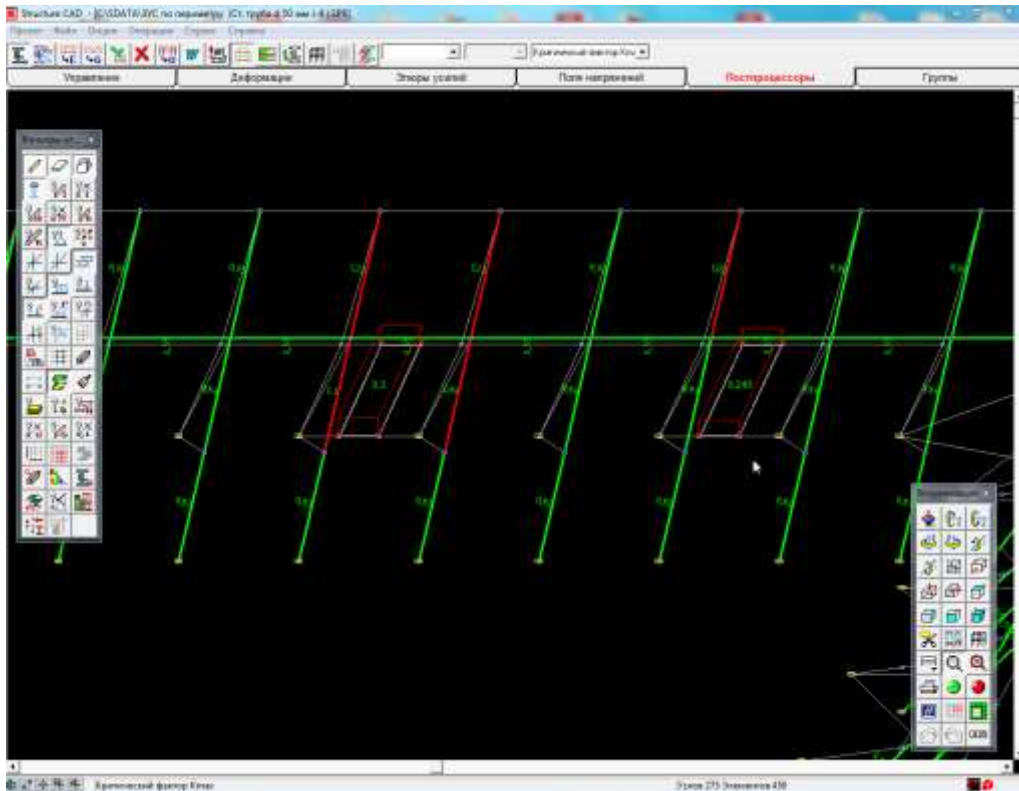
Let's make calculations and check the analysis results

After we have made the analysis, the design diagram elements in the **Visualization** tab are indicated **green** and **red**. The **green color** indicates that the elements satisfy **strength conditions**; the **red color** indicates that the elements do not satisfy **strength conditions**.

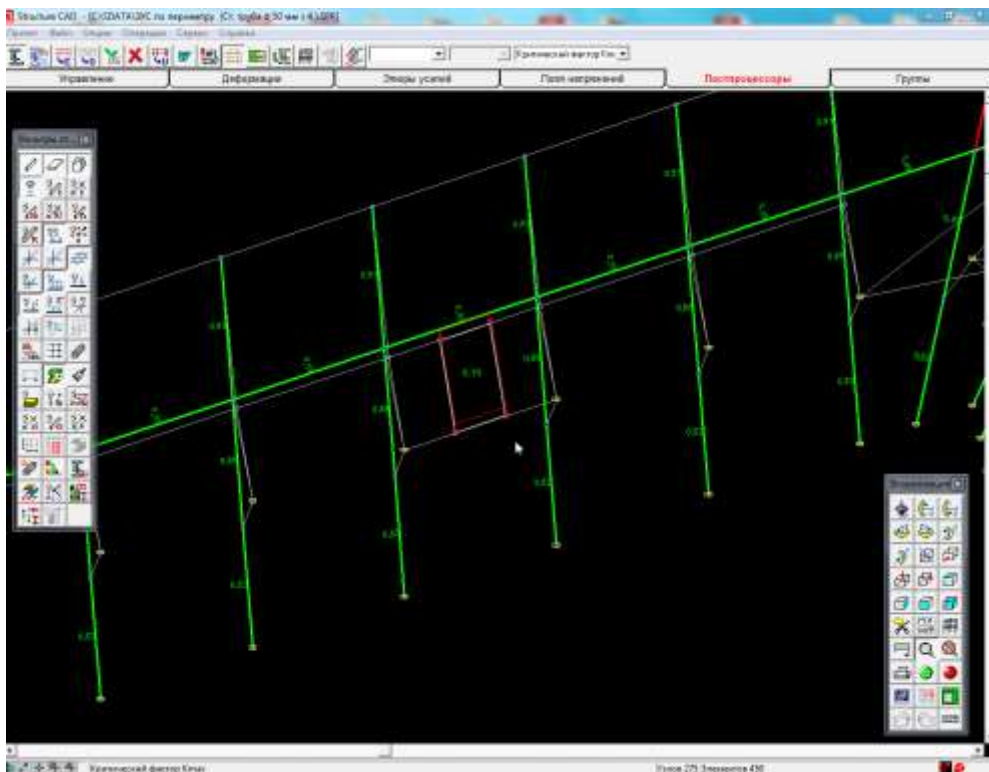


The colored diagram elements in the graphical analysis tab

Let's click and zoom the diagram in the points of application of the loads 0.30 t/m^2 and 0.245 t/m^2 and in the point of application of the load 0.15 t/m^2 separately.



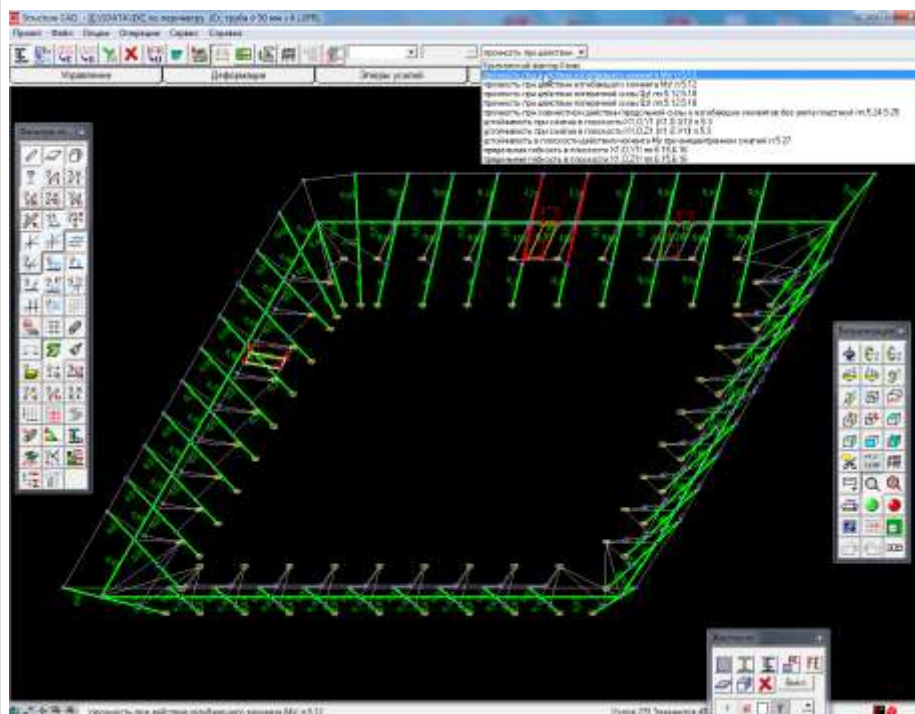
The point of 0.30 t/m^2 and 0.245 t/m^2 loads application



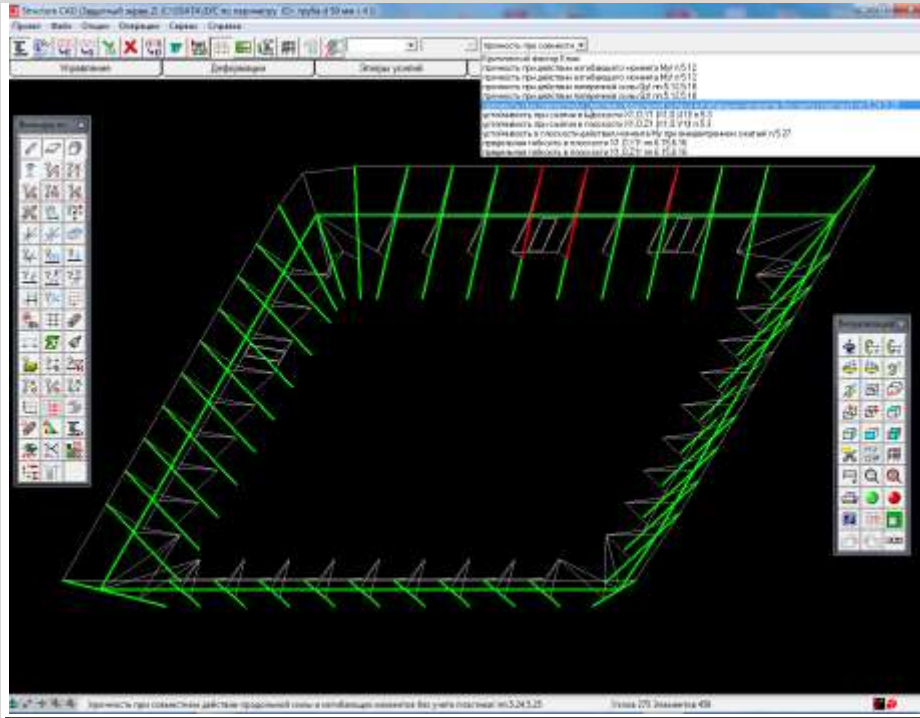
The point of 0.15 t/m^2 load application

There are numbers next to each element of design diagram. These are maximum stress intensity factor K_{max} values. It is indicated in the bottom left corner of the picture. If $K_{max} < 1.0$ (but not equal to), then the element satisfies strength condition; if $K_{max} \geq 1.0$, then it does not. Theoretically, K_{max} has to verge to 1.0 ($0.85 \div 0.99$). In this case, the structural element will be considered complying with design standards, efficiency, and durability.

Besides, Max stress intensity factor (K_{max}) tab displays the factors affecting strength condition of a structure as a whole and each element individually. In the screenshots below, you can see a tab with a list of K_{max} factors popping up in the top right corner. From this screenshot, it is clearly seen why the SNS structural elements do not satisfy strength conditions (bars are visually colored red). Let's go through all the components of the drop-down list of K_{max} top to bottom and find the K_{max} components that do not satisfy strength conditions. They are colored red.

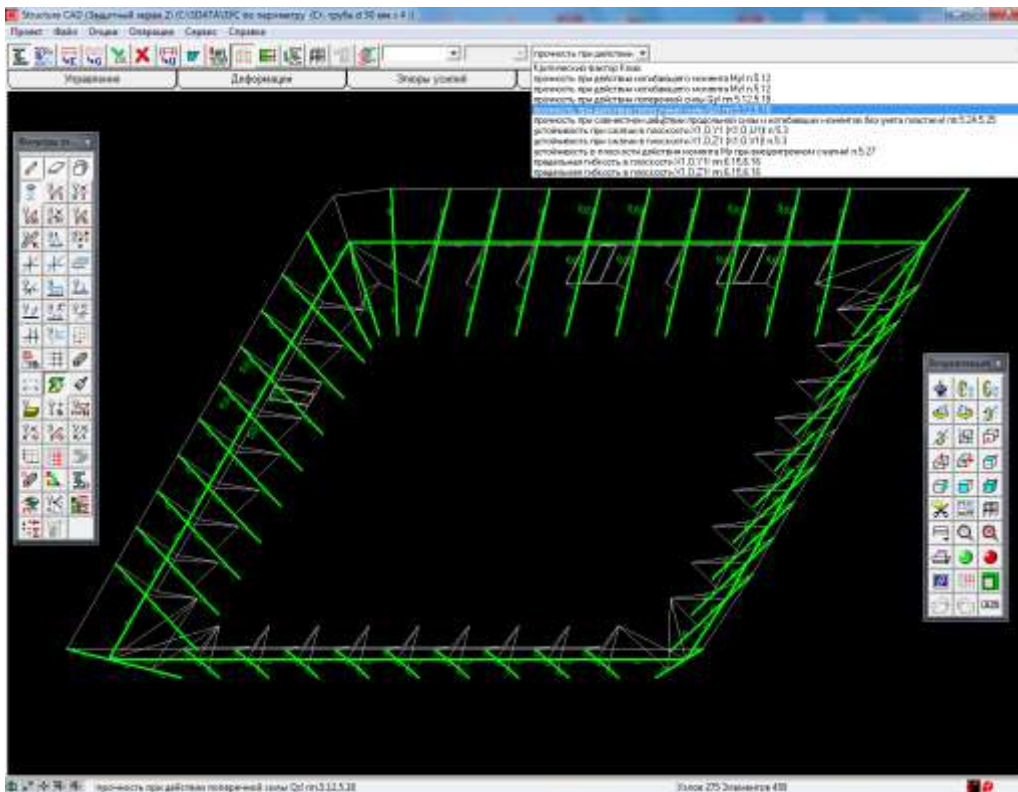


1. Due to Fragility when exposed to bending moment M_y



2. Due to Fragility when exposed to the total effect of combined axial force and bending moments without regard to plasticity

As for the rest of K max factors, I will provide the following example:

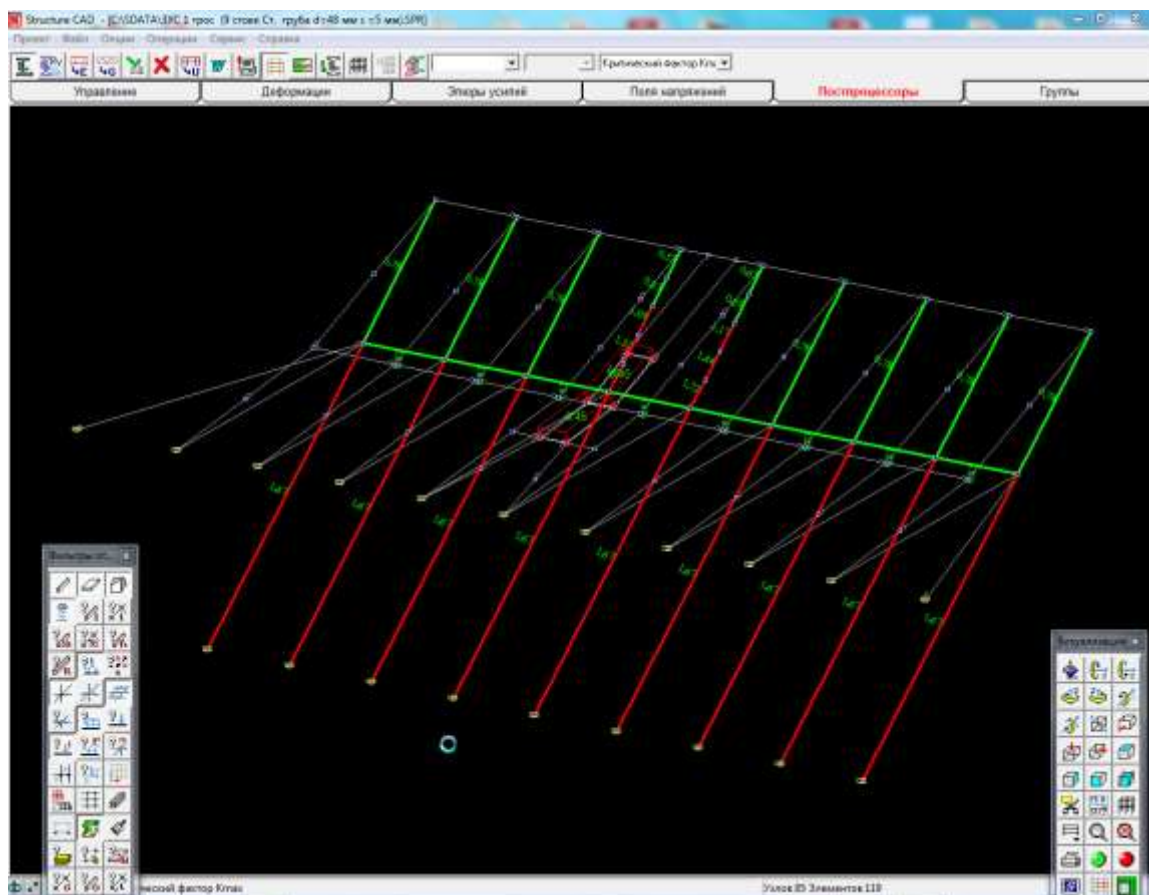


Strength when exposed to axial force Q_z

Strength condition in the columns under the action of a fallen object is not satisfied:

- when exposed to bending moment M_y ;
- when exposed to the total effect of combined axial force and bending moments;
- in case of stability loss in the XoY and Xoz planes.

It is a design feature of this very SNS. In the alternative structure with a column held by a single rope, the key reason of strength condition failure is stability loss of all the columns. This option is presented in the picture below.



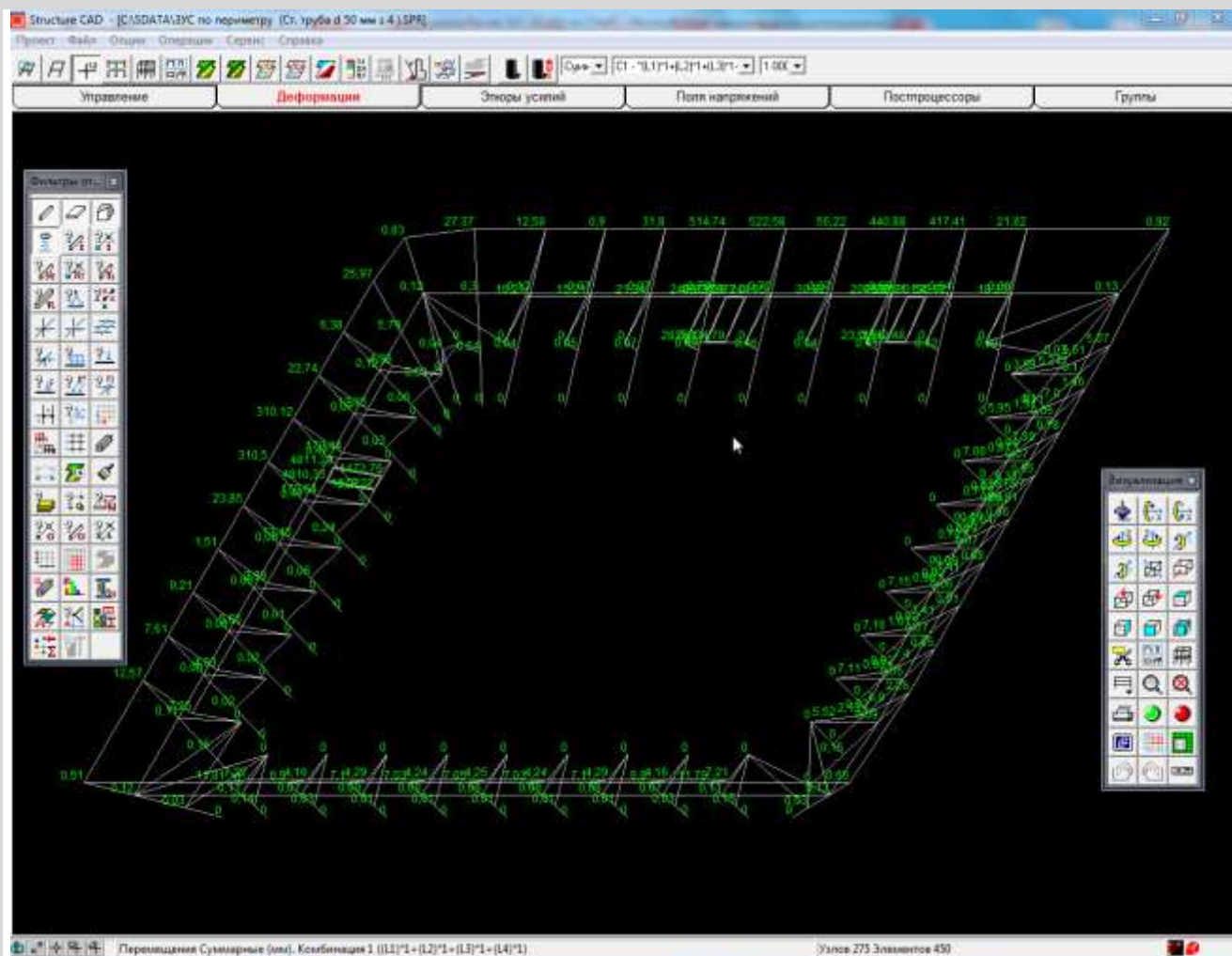
SNS diagram with each column held by a single rope

It is noteworthy that the bar stability loss is observed where there is no external load application.

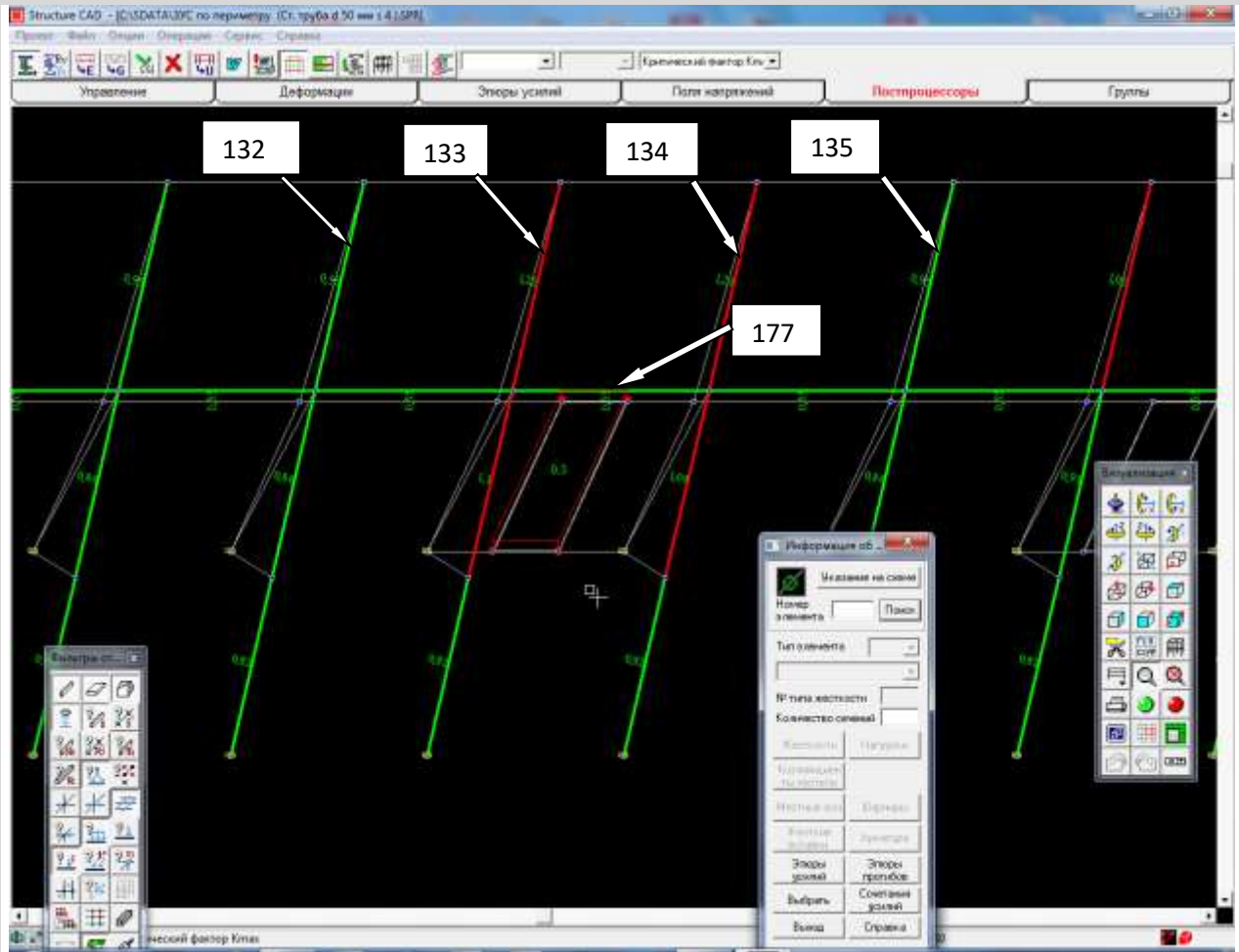
THUS, we can conclude

1. The two columns on both sides of a fallen 100 kg object are subject to the maximum load (**0.3 t/m²**). Strength condition is not satisfied (the column top end deflection is **514** mm). In other columns located symmetrically on both sides of the overloaded columns, strength condition is satisfied, but deformation level is high – **440** mm.
2. In the case where the weight of a fallen object is equal to 82 kg (**0.245 t/m²**), only one column is subject to maximum stresses causing the strength condition failure; in the second column strength condition is satisfied, deflection is **417** mm. It depends on where an object falls relative to the nearest columns.
3. In the case where the weight of a fallen object is equal to **50** kg (**0.15 t/m²**), the maximum stresses in the columns do not exceed the allowable stresses, strength condition is satisfied, and the top end deflection is **310** mm.
4. At a distance of 1-2 columns from a fallen object, the maximum top end column deflection ranges from 12 to 32 mm.
5. It is noteworthy that the column stability is satisfied in case the distance between columns is 2.70 meters, columns are 6.0 meters long and are held by two ropes. The rope attachment points divide a column into about three equal parts.

Below is the SCAD picture of movements (deflections), in millimeters, of the SNS column top ends. The deflection values are clearly seen by the top row of columns.



Let's mouse over the column elements numbered 132, 133, 134, 135, and 177. They are located next to the fallen 100 kg object load application. After clicking "The Element Information" button, in the "Stress Diagrams" and "Deflection Diagrams" tabs we read the bending moments and side forces values as well as the maximum deflection along the axes X, Y, and Z in the selected column element. The items numbered 133 and 134 are colored red, while the items 132, 135, and 177 are green in the K max tab. Their K max values are clearly seen (for information).



Item selection from the SNS design diagram

SNS COLUMN ELEMENTS STRENGTH ANALYSIS

* We are going to analyze the SNS elements in accordance with Standard of Israel 1225 – *Analysis version 1*

Strength analysis for steel beams both with compression and bending and with tension and bending, yield strength up to 530 MPa (5,400 kgf/cm²), has to be made according to the following formula:

$$\left(\frac{N}{A_n R_y \gamma_c} \right)^n + \frac{M_x}{c_x W_{x1, \min} R_y \gamma_c} + \frac{M_y}{c_y W_{y1, \min} R_y \gamma_c} \leq 1, \quad \bigcirc$$

where N, M_x, and M_y are absolute axial force and bending moments values in case of the least favorable combination of theirs;

n, c_x, and c_y are factors specified according to Annex 5 (Standard of Israel 1225) (see Annex 1 of the note);

A is a cross

section area of a metal profile (in our case, it is a pipe), cm² (see Annex 2 of the note);

W_x, W_y are the maximum section modulus, cm³;

R_y is design strength under compression and bending of rolled steel (pipe), MPa (t/cm²) (see Annex 3 of the note);

γ_c is structural behavior factor (Table 6 of Standard of Israel 1225) (see Annex 4 of the note).

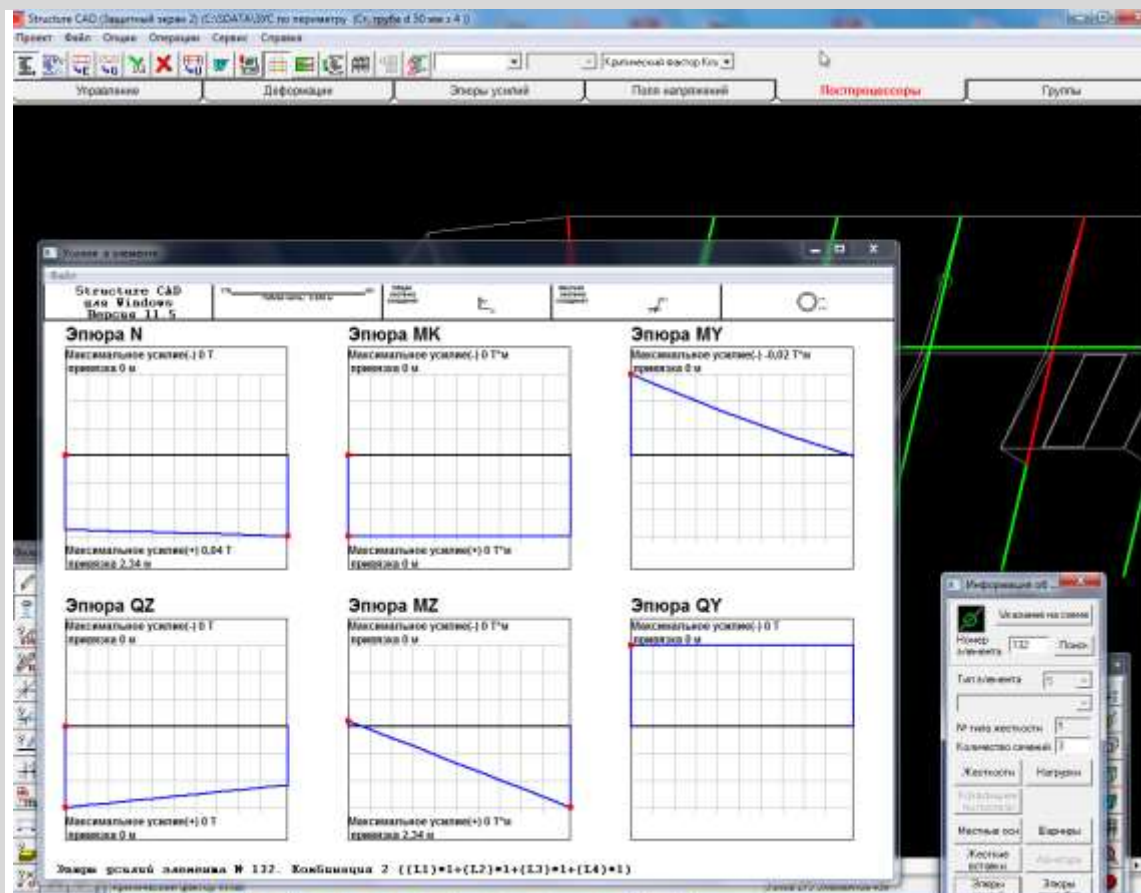
* Having calculated the SNS structural elements strength by the above formula, let's analyze the elements maximum stresses compared to allowable stress. In the dangerous section of a bar, maximum stress must not exceed allowable stress
 $\sigma \leq [\sigma]$ – *Analysis option 2*

In this case, the **strength condition** when exposed to the total effect of combined bending and axial load (tension or compression) is **as follows**:

$$\sigma_{\max} = N / A + M_x / W_x + M_y / W_y \leq [\sigma]$$

where σ_{\max} is stress in the bar cross section dangerous point.

1. Let's start analysis with the element **132**. Having moused over the item **132**, read the values in modulus – axial force N and bending moments M x,y.



The selected SNS column element 132 diagrams

The element 132 is subject to the following loads:

1. Axial force N = 0.04 t.
2. Maximum bending moment My = 0.02 t*m = 2.0 t*cm

Option 1 Let's base analysis on Standard of Israel 1225.

$$\left(\frac{N}{A_n R_y \gamma_c} \right)^n + \frac{M_x}{c_x W_{x1, \min} R_y \gamma_c} + \frac{M_y}{c_y W_{y1, \min} R_y \gamma_c} \leq 1,$$

It is known that $N = 0.04 \text{ t}$; $M_y = 0.02 \text{ t} \cdot \text{m} = 2.0 \text{ t} \cdot \text{cm}$; $A = 5.78 \text{ cm}^2$; $W_{x,y} = 6.16 \text{ cm}^3$; $R_y = 215 \text{ MPa} = 2.2 \text{ t/cm}^2$; $c_x = 1.26$; $\gamma_c = 0.95$.

Since the SNS column is designed of a steel pipe (St47 steel) with outside diameter $D = 50 \text{ mm}$ and wall thickness $s = 4 \text{ mm}$, denominator values in the formula will be repeated in the further analyses. Therefore, we are going to find a product in the fraction denominator in the formula now and thereafter substitute these values into the formula, changing only N and M values.

$$\text{Thus } A \times R_y \times \gamma_c = 5.78 \text{ cm}^2 \times 2.2 \text{ t/cm}^2 \times 0.95 = \mathbf{12.1 \text{ t}}$$

$$c_x \times W_y \times R_y \times \gamma_c = 1.26 \times 6.16 \text{ cm}^3 \times 2.2 \text{ t/cm}^2 \times 0.95 = \mathbf{16.2 \text{ t} \cdot \text{cm}}$$

Substituting the denominator values into the formula, we get: $0.04 \text{ t} / 12.1 \text{ t} + 2.0 \text{ t} \cdot \text{cm} / 16.2 \text{ t} \cdot \text{cm} < 1.0$; $0.003 + 0.123 < 1.0$ – Strength condition is **satisfied**

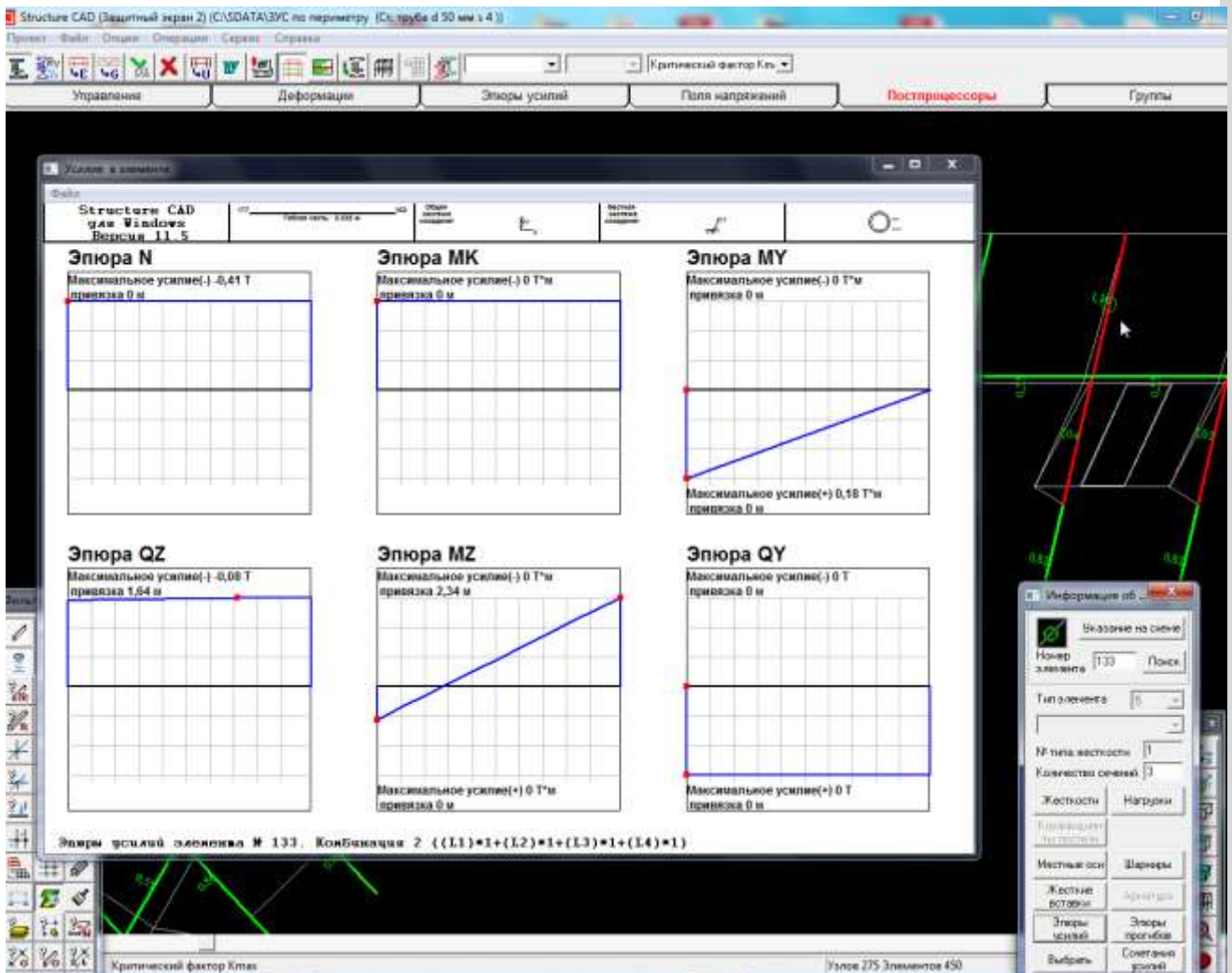
Option 2 The element 132 strength analysis by maximum stress to allowable stress ratio:
 $\sigma_{\max} = N / A + M_x / W_x + M_y / W_y \leq [\sigma]$

$$\sigma_{\max} = 0.04 \text{ t} / 5.78 \text{ cm}^2 + 2.0 \text{ t} \cdot \text{cm} / 6.16 \text{ cm}^3 = 0.332 \text{ t/cm}^2 \text{ (33 MPa)}$$

$$\sigma_{\max} = 33 \text{ MPa} < [\sigma] = 168 \text{ MPa}$$

Consequently, strength condition for the element 132 according to options 1 and 2 is satisfied.

2. The element **133** analysis. Having moused over the item **133**, read the values in modulus – axial force N and bending moments M x,y.



The selected SNS column element 133 diagrams

The element 133 is subject to the following loads:

1. Axial force N = 0.41 t.
2. Maximum bending moment My = 0.18 t*m = 18.0 t*cm.

Option 1 Let's base analysis on Standard of Israel 1225

$$\left(\frac{N}{A_n R_y \gamma_c} \right)^n + \frac{M_x}{c_x W_{xn, \min} R_y \gamma_c} + \frac{M_y}{c_y W_{yn, \min} R_y \gamma_c} \leq 1, \quad \bigcirc$$

It is known that $N = 0.41 \text{ t}$; $M_y = 0.18 \text{ t}\cdot\text{m} = 18.0 \text{ t}\cdot\text{cm}$; $A = 5.78 \text{ cm}^2$; $W_{x,y} = 6.16 \text{ cm}^3$; $R_y = 215 \text{ MPa} = 2.2 \text{ t/cm}^2$; $c_x = 1.26$; $\gamma_c = 0.95$.

Substituting the denominator values into the formula, we get: $0.41 \text{ t} / 12.1 \text{ t} + 18.0 \text{ t}\cdot\text{cm} / 16.2 \text{ t}\cdot\text{cm} < 1.0$; $0.034 + 1.111 > 1.0$ – Strength condition is **NOT satisfied**

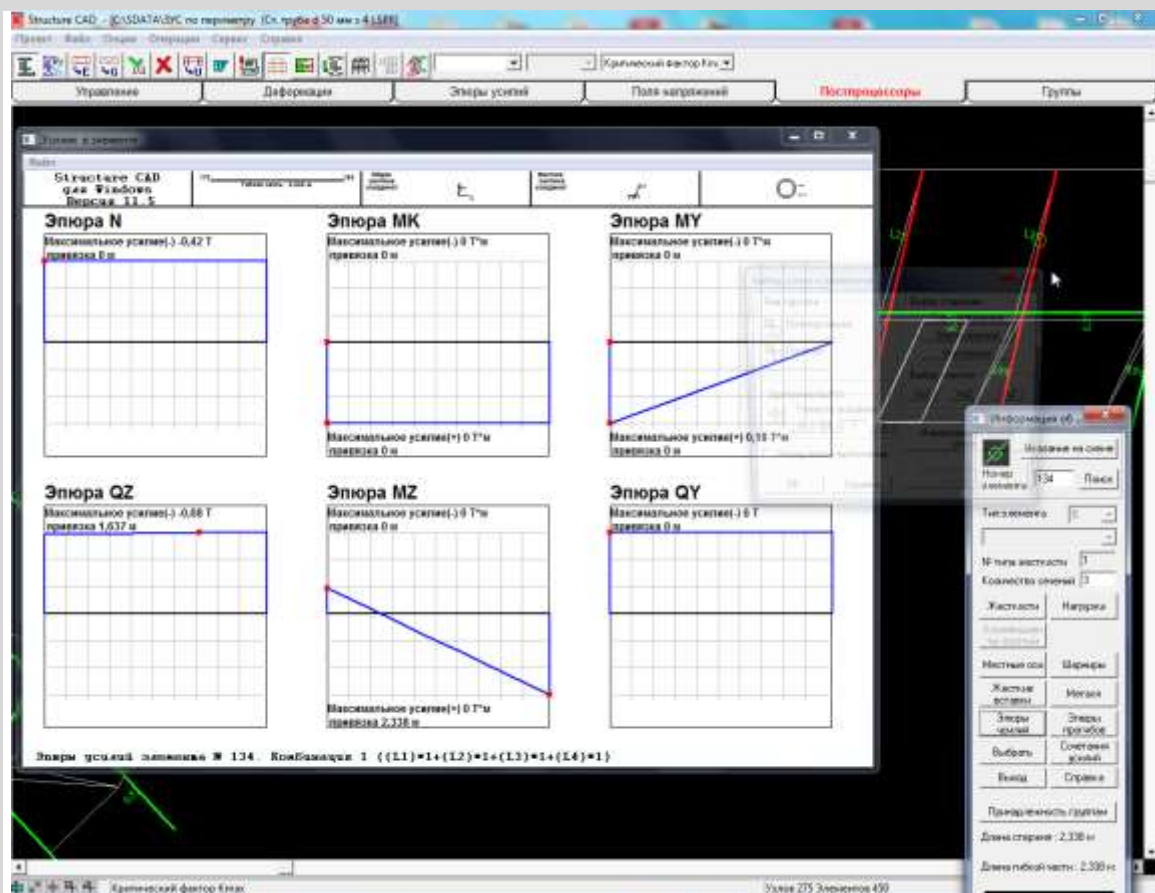
Option 2 The element 132 strength analysis by maximum stress to allowable stress ratio: $\sigma_{\max} = N / A + M_x / W_x + M_y / W_y \leq [\sigma]$

$$\sigma_{\max} = 0.41 \text{ t} / 5.78 \text{ cm}^2 + 18.0 \text{ t}\cdot\text{cm} / 6.16 \text{ cm}^3 = 3.0 \text{ t/cm}^2 (294 \text{ MPa})$$

$$\sigma_{\max} = 294 \text{ MPa} > [\sigma] = 168 \text{ MPa}$$

Consequently, strength condition for the element 133 according to options 1 and 2 is **NOT satisfied**.

3. The element **134** analysis. Having moused over the item **134**, read the values in modulus – axial force N and bending moments $M_{x,y}$.



The selected SNS column element 134 diagrams

The element 134 is subject to the following loads:

1. Axial force $N = 0.42 \text{ t}$.
2. Maximum bending moment $M_y = 0.18 \text{ t}\cdot\text{m} = 18.0 \text{ t}\cdot\text{cm}$

Option 1 Let's base analysis on Standard of Israel 1225

$$\left(\frac{N}{A_n R_y \gamma_c} \right)^n + \frac{M_x}{c_x W_{x1, \min} R_y \gamma_c} + \frac{M_y}{c_y W_{y1, \min} R_y \gamma_c} \leq 1, \quad \text{○}$$

It is known that $N = 0.42 \text{ t}$; $M_y = 0.18 \text{ t}^*\text{m} = 18.0 \text{ t}^*\text{cm}$; $A = 5.78 \text{ cm}^2$; $W_{x,y} = 6.16 \text{ cm}^3$; $R_y = 215 \text{ MPa} = 2.2 \text{ t/cm}^2$; $c_x = 1.26$; $\gamma_c = 0.95$

Substituting the denominator values into the formula, we get: $0.42 \text{ t} / 12.1 \text{ t} + 18.0 \text{ t}^*\text{cm} / 16.2 \text{ t}^*\text{cm} < 1.0$; $0.035 + 1.111 > 1.0$ – Strength condition is **NOT satisfied**

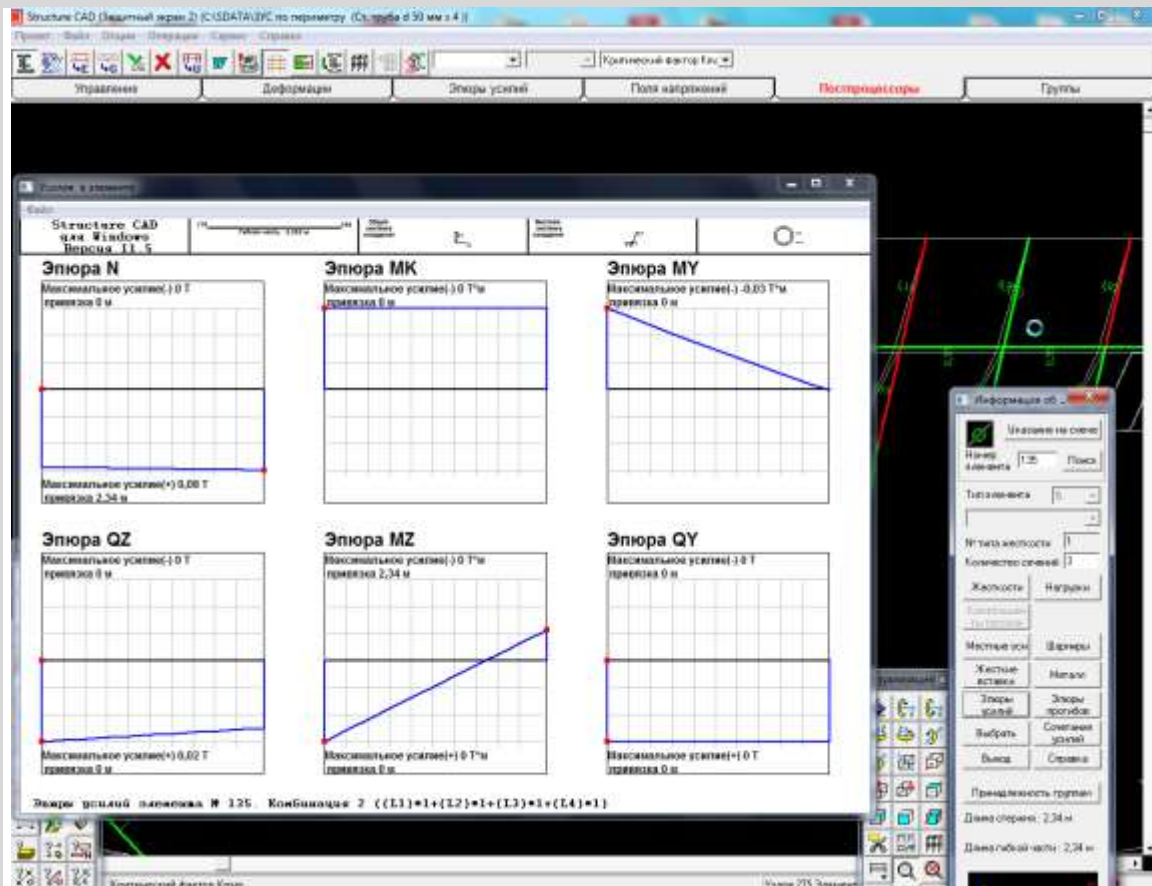
Option 2 The element 134 strength analysis by maximum stress to allowable stress ratio:
 $\sigma_{\max} = N / A + M_x / W_x + M_y / W_y \leq [\sigma]$

$$\sigma_{\max} = 0.42 \text{ t} / 5.78 \text{ cm}^2 + 18.0 \text{ t}^*\text{cm} / 6.16 \text{ cm}^3 = 3.0 \text{ t/cm}^2 \text{ (294 MPa)}$$

$$\sigma_{\max} = 294 \text{ MPa} > [\sigma] = 168 \text{ MPa}$$

Consequently, strength condition for the element 134 according to options 1 and 2 is NOT satisfied.

4. The element **135** analysis. Having moused over the item **135**, read the values in modulus – axial force N and bending moments M x,y.



The selected SNS column element 135 diagrams

The element 135 is subject to the following loads:

1. Axial force N = 0.08 t.
2. Maximum bending moment My = 0.03 t*m = 3.0 t*cm

Option 1 Let's base analysis on Standard of Israel 1225

$$\left(\frac{N}{A_n R_y \gamma_c} \right)^n + \frac{M_x}{c_x W_{x1, \min} R_y \gamma_c} + \frac{M_y}{c_y W_{y1, \min} R_y \gamma_c} \leq 1,$$

It is known that N = 0.08 t; My = 0.03 t*m = 3.0 t*cm; A = 5.78 cm²; W x,y = 6.16 cm³; Ry = 215 MPa = 2.2 t/cm²; cx = 1.26; γc = 0.95

$$\text{Thus } A \times R_e \times \gamma_c = 5.78 \text{ cm}^2 \times 2.2 \text{ t/cm}^2 \times 0.95 = 12.1 \text{ t}$$

$$c_x \times W_y \times R_y \times \gamma_c = 1.26 \times 6.16 \text{ cm}^3 \times 2.2 \text{ t/cm}^2 \times 0.95 = 16.2 \text{ t*cm}$$

Substituting the denominator values into the formula, we get: 0.08 t / 12.1 t + 3.0 t*cm / 16.2 t*cm < 1.0; 0.007 + 0.185 < 1.0 – Strength condition is **satisfied**

Option 2 The element 135 strength analysis by maximum stress to allowable stress ratio:

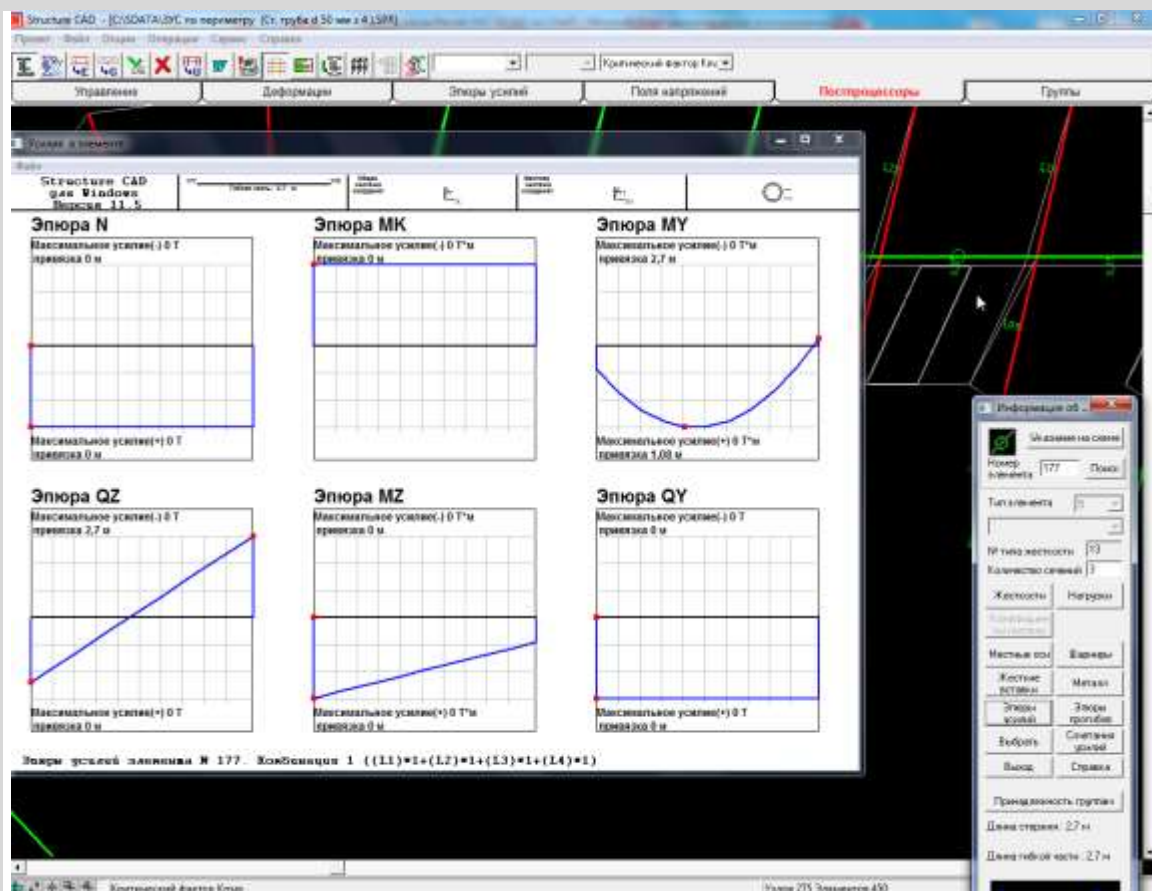
$$\sigma_{\max} = N / A + M_x / W_x + M_y / W_y \leq [\sigma]$$

$$\sigma_{\max} = 0.08 \text{ t} / 5.78 \text{ cm}^2 + 3.0 \text{ t}\cdot\text{cm} / 6.16 \text{ cm}^3 = 0.50 \text{ t/cm}^2 (49 \text{ MPa})$$

$$\sigma_{\max} = 49 \text{ MPa} < [\sigma] = 168 \text{ MPa}$$

Consequently, strength condition for the element 135 according to options 1 and 2 is satisfied.

5. The element **177** analysis. Having moused over the item **177**, read the values in modulus – axial force N and bending moments M x,y.



The selected SNS horizontal pipe element 177 diagrams

In the element 177 axial force $N = 0$, bending moments $M_{x,y} = 0$

It is impossible to analyze a horizontal tube with diameter $D = 50 \text{ mm}$ and wall thickness $s = 5 \text{ mm}$ made of Al 6063 T5 aluminum alloy since an object fallen onto a SNS horizontal pipe does not transmit any loads.



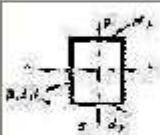


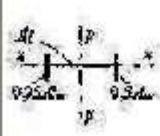
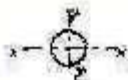
Calculation by the formulas reflects the colors of the SNS diagram elements accurately.

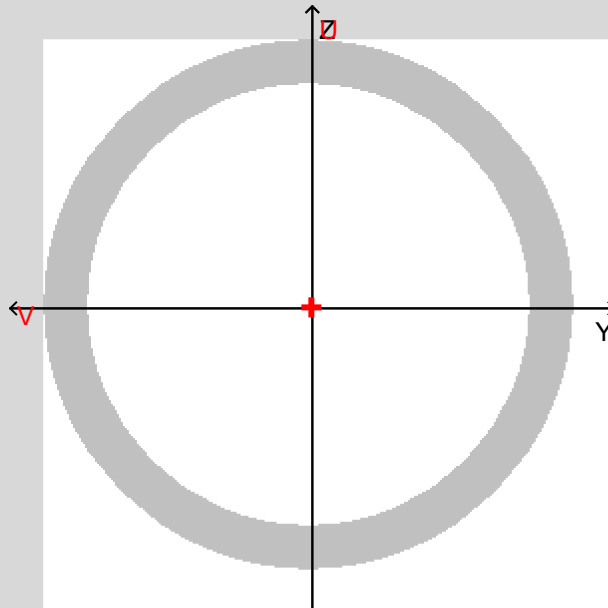
The SNS design diagram in the SCAD software cannot display elastic behavior of a net, cables and ropes. Ropes in the diagram are presented by the bars divided into 2-3 segments connected by kinematic pairs. The place of an object fall onto a net is presented by a plate (in the first options of the diagram it was presented by two plates) with an area of 2.0 m². This kind of design diagram provides rougher conditions for SNS columns than in practice. It is therefore necessary to include at least 6 (six) columns into a test kit for the SNS testing.

Annex 1. Factors for strength analysis of steel structure elements with regard to plastic flow
(Standard of Israel 1225)

Annex 1. Factors for strength analysis of steel structure elements with regard to plastic flow

Table 66

Section type	Section diagram	$\frac{A_f}{A_w}$	Factor values		
			$c(c_x)$	c_y	n with $M_y = 0^*$
1		0,25	1,19	1,47	1,5
		0,5	1,12		
		1,0	1,07		
		2,0	1,04		
2		0,5	1,40	1,47	2,0
		1,0	1,28		
		2,0	1,18		
3		0,25	1,19	1,07	1,5
		0,5	1,12	1,12	
		1,0	1,07	1,19	
		2,0	1,04	1,26	
4		0,5	1,40	1,12	2,0
		1,0	1,28	1,20	
		2,0	1,18	1,31	
5		–	1,47	1,47	a) 2,0 b) 3,0
6		0,25	1,47	1,04	3,0
		0,5		1,07	
		1,0		1,12	
		2,0		1,19	
7		–	1,26	1,26	1,5

Annex 2. Geometric properties of a steel pipe $d = 50 \text{ mm}$; $s = 4 \text{ mm}$ 

Section element	Angle	Inversed manner
Hot-deformed seamless steel pipes, GOST (State standard) 8732-78 50x4	0 degrees	-

Dimensions 50 x 50 mm

Geometric properties			
	Parameter	Value	Measurement units
A	Cross section area	5.781	cm ²
α	Incidence of inertia axes	90	degree
I_y	Moment of inertia about central axis Y1 parallel to axis Y	15.405	cm ⁴
I_z	Moment of inertia about central axis Z1 parallel to axis Z	15.405	cm ⁴
I_t	Free torsion moment of inertia	30.81	cm ⁴
i_y	Radius of gyration about axis Y1	1.632	cm
i_z	Radius of gyration about axis Z1	1.632	cm
W_{u+}	Maximum section modulus about axis U	6.162	cm ³
W_{u-}	Minimum section modulus about axis U	6.162	cm ³
W_{v+}	Maximum section modulus about axis V	6.162	cm ³
W_{v-}	Minimum section modulus about axis V	6.162	cm ³
$W_{pl,u}$	Plastic section modulus about axis U	8.438	cm ³

Annex 3. Table 51, a. Characteristic and design strengths under tension, compression and bending of pipes for steel structures of buildings and facilities (Standard of Israel 1225)



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C285	От 2 до 3,9	285 (29)	390 (40)	–	–	280 (2850)	380 (3900)	–	–
	От 4 до 10	275 (28)	390 (40)	285 (29)	400 (41)	270 (2750)	380 (3900)	280 (2850)	390 (4000)
	Св. 10 до 20	265 (27)	380 (39)	275 (28)	390 (40)	260 (2650)	370 (3800)	270 (2750)	380 (3900)
C345	От 2 до 10	345 (35)	490 (50)	345 (35)	490 (50)	335 (3400)	480 (4900)	335 (3400)	480 (4900)
	Св. 10 до 20	325 (33)	470 (48)	325 (33)	470 (48)	315 (3200)	460 (4700)	315 (3200)	460 (4700)
	Св. 20 до 40	305 (31)	460 (47)	305 (31)	460 (47)	300 (3050)	450 (4600)	300 (3050)	450 (4600)
	Св. 40 до 60	285 (29)	450 (46)	–	–	280 (2850)	440 (4500)	–	–
	Св. 60 до 80	275 (28)	440 (45)	–	–	270 (2750)	430 (4400)	–	–
	Св. 80 до 160	265 (27)	430 (44)	–	–	260 (2650)	420 (4300)	–	–
C345K	От 4 до 10	345 (35)	470 (48)	345 (35)	470 (48)	335 (3400)	460 (4700)	335 (3400)	460 (4700)
C375	От 2 до 10	375 (38)	510 (52)	375 (38)	510 (52)	365 (3700)	500 (5100)	365 (3700)	500 (5100)
	Св. 10 до 20	355 (36)	490 (50)	355 (36)	490 (50)	345 (3500)	480 (4900)	345 (3500)	480 (4900)
	Св. 20 до 40	335 (34)	480 (49)	335 (34)	480 (49)	325 (3300)	470 (4800)	325 (3300)	470 (4800)
C390	От 4 до 50	390 (40)	540 (55)	–	–	380 (3850)	530 (5400)	–	–
C390K	От 4 до 30	390 (40)	540 (55)	–	–	380 (3850)	530 (5400)	–	–
C440	От 4 до 30	440 (45)	590 (60)	–	–	430 (4400)	575 (5850)	–	–
	Св. 30 до 50	410 (42)	570 (58)	–	–	400 (4100)	555 (5650)	–	–
C590	От 10 до 36	540 (55)	635 (65)	–	–	515 (5250)	605 (6150)	–	–
C590K	От 16 до 40	540 (55)	635 (65)	–	–	515 (5250)	605 (6150)	–	–

1. За толщину фасонного проката следует принимать толщину полки (минимальная его толщина 4 мм). 2. За нормативное сопротивление приняты нормативные значения предела текучести и временного сопротивления по ГОСТ 27772– 88. 3. Значения расчетных сопротивлений получены делением нормативных сопротивлений на коэффициенты надежности по материалу, определенные в соответствии с п. 3.2*, с округлением до 5 МПа (50 кгс/см²). Примечание. Нормативные и расчетные сопротивления из стали повышенной коррозионной стойкости (см. примеч. 5 к табл. 50*) следует принимать такими же, как для соответствующих сталей без меди.

Таблица 51, а. Нормативные и расчетные сопротивления при растяжении, сжатии и изгибе труб для стальных конструкций зданий и сооружений.

Марки стали	ГОСТ или ТУ	Толщина стенки, мм	Нормативное сопротивление ¹ , МПа (кгс/см ²)		Расчетное сопротивление ² , МПа (кгс/см ²)	
			R _{yn}	R _{un}	R _y	R _u
ВСт3кп, ВСт3пс, ВСт3сп	ГОСТ 10705– 80*	До 10	225 (23,0)	370 (38,0)	215 (2200)	350 (3550)

Annex 4. Structural behavior factor (Standard of Israel 1225)

Table 6*

Structural elements	Structural behavior factors, γ_c
1. Continuous beams and truss compression members of floor structures under theater, club, cinema halls, under tribunes, shop premises, storerooms and archives, etc., with floor structure weigh equal to or exceeding live floor load	0.9
2. Public building and water tower columns	0.95
3. Compression main members (except supporting members) of compound T-section grate of welded truss L-bars of ceilings and floors (eg, of pitched and similar trusses) with flexibility $\lambda = 60$	0.8
4. Continuous beams while analyzed for general stability with $\varphi_b < 1.0$	0.95
5. Tie-bars, pull-bars, tiebacks, tension rods made of rolled steel	0.9
6. Ceiling and floor bar structure elements:	
a) compression member (except closed piped sections) while analyzed for stability	0.95
b) tension members in welded structures	0.95
c) tension, compression and joint bars in bolted structures (except high-strength-bolt structures) made of steel with flow limit up to 440 MPa (4.500 kg/cm ²) exposed to permanent load, while analyzed for stability	1.05
7. Continuous compound beams, columns and joint bars made of steel with flow limit up to 440 MPa (4.500 kg/cm ²) exposed to permanent load and made with the help of bolted connections (except high-strength-bolt structures), while analyzed for stability	1.1
8. Sections of rolled and welded elements as well as bars of steel with flow limit up to 440 MPa (4.500 kg/cm ²) in the bolted joints (except high-strength-bolt structures) exposed to permanent load, while analyzed for stability:	
a) continuous beams and columns	1.1
b) bar structures and floors	1.05
9. Compression members of grate of spatial trussed structures of individual equal-angle L-bars (attachable by a bigger leg)	
a) attachable directly to booms by one leg with the help of weld or two bolts or more along the L-bar	