

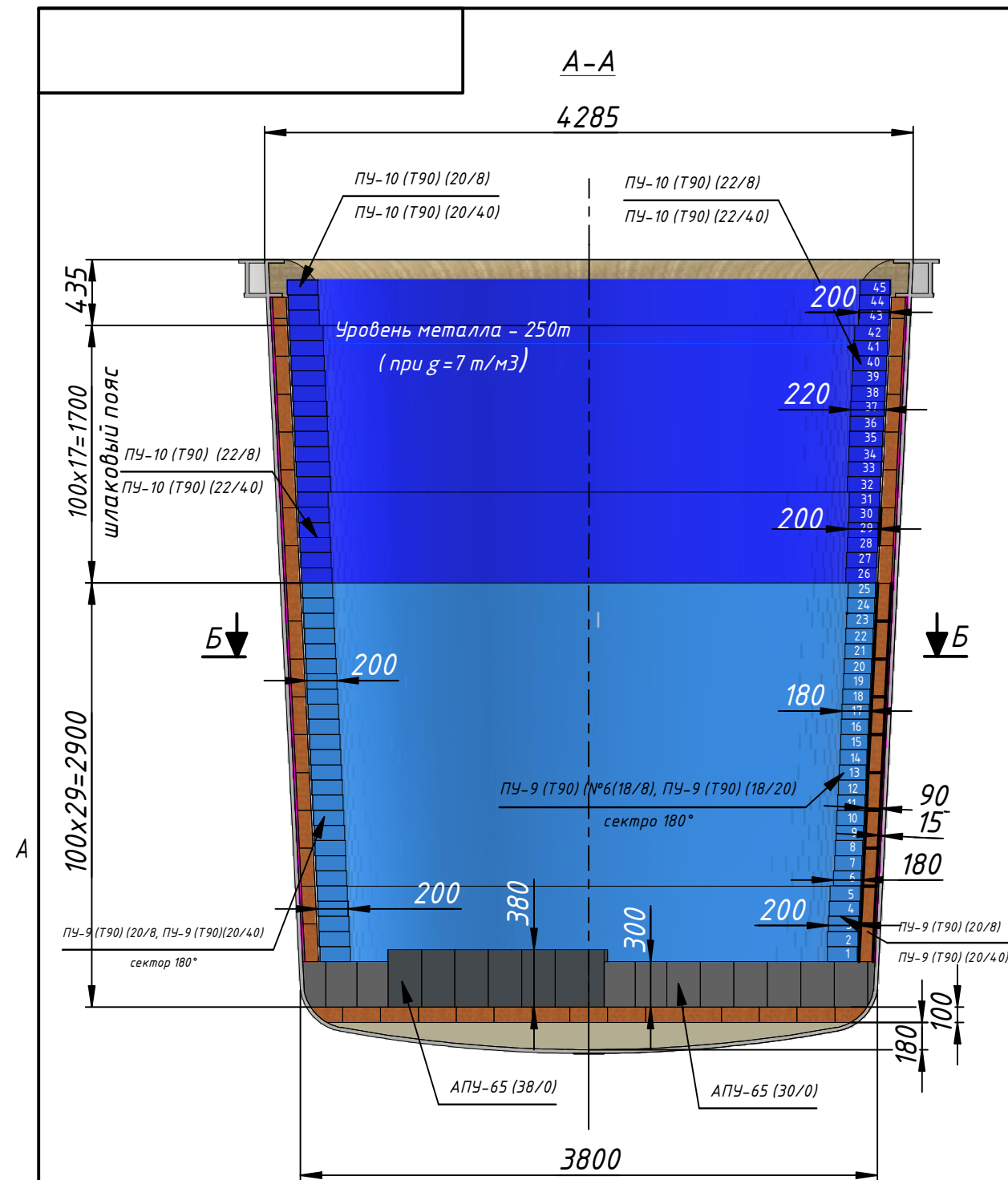
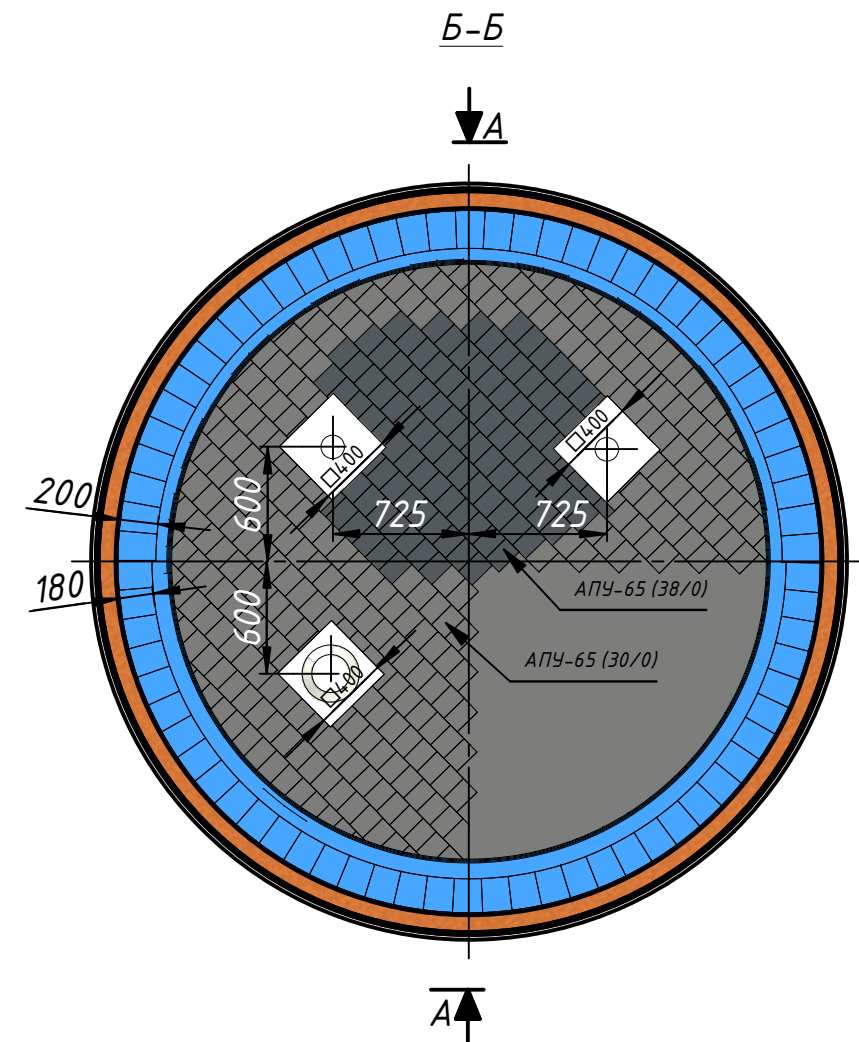


Схема футеровки ковша

| Ряд    | ПУ 10 (Т90) |       |      |       | ПУ-9 (Т90) |       |      |       |
|--------|-------------|-------|------|-------|------------|-------|------|-------|
|        | 20/8        | 20/40 | 22/8 | 22/40 | №6 (18/8)  | 18/20 | 20/8 | 20/40 |
| 45     | 60          | 19    |      |       |            |       |      |       |
| 44     | 60          | 19    |      |       |            |       |      |       |
| 43     | 60          | 19    |      |       |            |       |      |       |
| 42     |             |       | 55   | 24    |            |       |      |       |
| 41     |             |       | 55   | 24    |            |       |      |       |
| 40     |             |       | 54   | 24    |            |       |      |       |
| 39     |             |       | 54   | 24    |            |       |      |       |
| 38     |             |       | 54   | 24    |            |       |      |       |
| 37     |             |       | 54   | 24    |            |       |      |       |
| 36     |             |       | 53   | 24    |            |       |      |       |
| 35     |             |       | 53   | 25    |            |       |      |       |
| 34     |             |       | 53   | 25    |            |       |      |       |
| 33     |             |       | 52   | 25    |            |       |      |       |
| 32     |             |       | 52   | 25    |            |       |      |       |
| 31     | 56          | 20    |      |       |            |       |      |       |
| 30     | 56          | 20    |      |       |            |       |      |       |
| 29     | 56          | 20    |      |       |            |       |      |       |
| 28     | 56          | 20    |      |       |            |       |      |       |
| 27     | 55          | 21    |      |       |            |       |      |       |
| 26     | 55          | 21    |      |       |            |       |      |       |
| 25     |             |       |      |       | 16         | 22    | 27   | 10    |
| 24     |             |       |      |       | 16         | 22    | 27   | 10    |
| 23     |             |       |      |       | 16         | 22    | 27   | 10    |
| 22     |             |       |      |       | 16         | 22    | 27   | 10    |
| 21     |             |       |      |       | 15         | 22    | 27   | 10    |
| 20     |             |       |      |       | 15         | 22    | 27   | 10    |
| 19     |             |       |      |       | 15         | 22    | 26   | 10    |
| 18     |             |       |      |       | 15         | 22    | 26   | 10    |
| 17     |             |       |      |       | 15         | 22    | 26   | 11    |
| 16     |             |       |      |       | 14         | 22    | 26   | 11    |
| 15     |             |       |      |       | 14         | 22    | 26   | 11    |
| 14     |             |       |      |       | 14         | 22    | 26   | 11    |
| 13     |             |       |      |       | 14         | 22    | 26   | 11    |
| 12     |             |       |      |       | 14         | 22    | 25   | 11    |
| 11     |             |       |      |       | 14         | 22    | 25   | 11    |
| 10     |             |       |      |       | 14         | 23    | 25   | 11    |
| 9      |             |       |      |       | 13         | 23    | 25   | 11    |
| 8      |             |       |      |       | 13         | 23    | 25   | 11    |
| 7      |             |       |      |       | 13         | 23    | 25   | 11    |
| 6      |             |       |      |       | 12         | 24    | 25   | 11    |
| 5      |             |       |      |       |            |       | 49   | 22    |
| 4      |             |       |      |       |            |       | 49   | 22    |
| 3      |             |       |      |       |            |       | 48   | 22    |
| 2      |             |       |      |       |            |       | 48   | 22    |
| 1      |             |       |      |       |            |       | 48   | 22    |
| Итого: | 514         | 179   | 589  | 268   | 288        | 446   | 761  | 322   |

Ремонтный комплект шлакового пояса

| Ряд    | ПУ-10 (Т90) |       | ПУ-9 (Т90) |       |
|--------|-------------|-------|------------|-------|
|        | №6(18/8)    | 18/20 | 17/10      | 17/20 |
| 45     |             |       | 53         | 27    |
| 44     |             |       | 54         | 27    |
| 43     | 39          | 41    |            |       |
| 42     | 38          | 41    |            |       |
| 41     | 38          | 42    |            |       |
| 40     | 37          | 42    |            |       |
| 39     | 37          | 42    |            |       |
| 38     | 37          | 42    |            |       |
| 37     | 36          | 42    |            |       |
| 36     | 36          | 42    |            |       |
| Итого: | 298         | 334   | 107        | 54    |



- ПУ-9
- ПУ-10
- АПУ-65
- АПУ-65
- Арматурный слой

|           |               |          |       |      |                                |      |       |         |
|-----------|---------------|----------|-------|------|--------------------------------|------|-------|---------|
| Изм.      | Лист          | № докум. | Подп. | Дата | Футеровка 250-т стальной ковша | Лит. | Масса | Масштаб |
| Разраб.   | D.Vl.Merkulov |          |       |      |                                |      |       | 1:40    |
| Пров.     |               |          |       |      |                                |      |       |         |
| Т. контр. |               |          |       |      |                                |      |       |         |
| Нач.отд.  |               |          |       |      |                                |      |       |         |
| Н. контр. |               |          |       |      |                                |      |       |         |
| Утв.      |               |          |       |      |                                |      |       |         |

1 Копировал

Формат А3